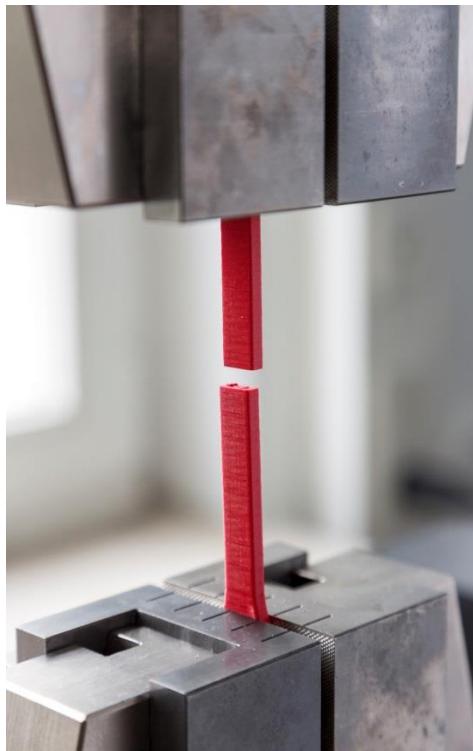


FIL-A-GEHR PLA®

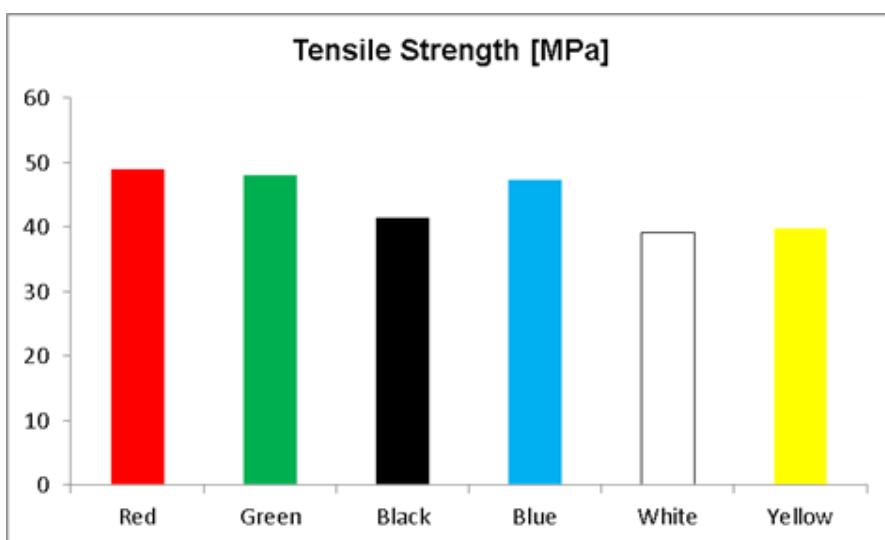
*Determination of optimum processing parameters and quality control –
Interlayer adhesion in tensile test*



ISO 527 tensile bars printed upright

with the following parameters:

- » 20 % Infill
- » T_{Print} 433 °F
- » T_{Bed} 149 °F
- » Layer thickness 0,2 mm
- » Outlines 3
- » Nozzle diameter 0,5 mm
- » Wall thickness 1,5 mm
- » Rectangular-linear infill pattern
- » Printing speed 50 mm/s
- » Multiplier 100
- » Slicer Simplify3D



Interlayer adhesion of FIL-A-GEHR PLA® per Color

FIL-A-GEHR®

FIL-A-GEHR PLA®

Interlayer Adhesion

