

# Technical Data Sheet

## GEHR ABS<sup>®</sup>

PLASTICS ENGINEERED BY



### I. Physical Properties<sup>1)</sup>

	Test method	Unit	Value
1. Specific gravity ( $\rho$ )	ISO 1183	g/cm <sup>3</sup>	1,04
2. Water absorption	ISO 62	%	0,4
3. Humidity absorption			0,1
4a. Maximum permissible service temp	UL746B	°C	70
4b. Lower permissible service temp			-50

### II. Mechanical Properties

	Test method	Unit	Value
1. Tensile strength at yield ( $\sigma_S$ )	ISO 527	MPa	37
2. Elongation at yield. ( $\epsilon_S$ )		%	7
3. Tensile strength at break ( $\sigma_R$ )		MPa	33
4. Elongation at break ( $\epsilon_R$ )		%	8
5. Impact strength ( $a_n$ )	ISO 179	kJ/m <sup>2</sup>	333
6. Notch impact strength ( $a_k$ )			37
7. Ball indentation ( $H_k$ )/Rockwell hardness	ISO 2039	MPa	73 / R 105
8. Shore-D	ISO 868		70
9. Flexural strength ( $\sigma_{B,3,5\%}$ )	ISO 178	MPa	67
10. Modulus of elasticity ( $E_t$ )	ISO 527		2210

### III. Thermal Properties

	Test method	Unit	Value
1. Vicat-softening point. VST/B/50	ISO 306	°C	103
VST/A/50			-
2. Heat deflection temperature. HDT/B	ISO 75		100
HDT/A			88
3. Coef. of linear thermal expansion ( $\alpha$ )	ISO 11359	K <sup>-1</sup> *10 <sup>-4</sup>	0,8
4. Thermal conductivity at 20 °C ( $\lambda$ )	ISO 22007-4	W/(m*K)	-
5. Glass transition temperature. ( $T_g$ )	ISO 3146	°C	145
6. Melting temperature ( $T_m$ )			145

### IV. Electrical Properties

	Test method	Unit	Value
1. Volume resistivity ( $\rho_D$ ) <sup>8)</sup>	IEC 60093	$\Omega$ *cm	-
2. Surface resistivity ( $R_o$ ) <sup>8)</sup>		$\Omega$	$\geq 10^{13}$
3. Dielectric constant at 1MHz ( $\epsilon_r$ )	IEC 60250	-	-
4. Dielectric loss factor at 1 MHz ( $\tan\delta$ )		-	-
5. Dielectric strength	IEC 60243-1	kV/mm	-
6. Tracking resistance	IEC 60112	V	-

### V. Additional Data

	Test method	Unit	Value
1. Bondability	-	-	+
2. Physiological indifference <sup>5)</sup> according	EEC	-	-
	FDA	-	+
3. Flammability	UL 94	-	HB
4. Limiting Oxygen Index (LOI)	ASTM D2863	%	20
4. UV stabilisation <sup>6)</sup>	-	-	-

1) The physical data contained in this table are typical values and reflect the current state of our knowledge. The data are arithmetic average values which are tested by test specimens made out of rods ( $\varnothing$  40-60 mm). These has to be understood as guidelines, and shall not be used for specification purposes for finished parts. Missing data are completed by data of the raw materials.

5) Physiological indifferences are valid for nature coloured materials on the raw material side

6) valid for nature coloured materials. An

additional UV protection can be taken over by special pigments e.g. carbon black.

7) Test results without UL registration

8) Data are only valid for natural colours

9) Data taken from raw material \*Self-assessment without

test certificate \* Own classification without official test report

n.b.= no break + = yes o = limited - = no/no data available