

# Technical Data Sheet

## GEHR PE-HD<sup>®</sup>

PLASTICS ENGINEERED BY



### I. Physical Properties<sup>1)</sup>

	Test method	Unit	Value
1. Specific gravity ( $\rho$ )	ISO 1183	g/cm <sup>3</sup>	0,95
2. Water absorption <sup>9)</sup>	ISO 62	%	0,5
3. Humidity absorption <sup>9)</sup>			0,01
4a. Maximum permissible service temp. <sup>9)</sup>	UL746B	°C	90
4b. Lower permissible service temp. <sup>9)</sup>			-50

### II. Mechanical Properties

	Test method	Unit	Value
1. Tensile strength at yield ( $\sigma_S$ )	ISO 527	MPa	27
2. Elongation at yield. ( $\epsilon_S$ )		%	18
3. Tensile strength at break ( $\sigma_R$ )		MPa	5
4. Elongation at break ( $\epsilon_R$ )		%	≥ 70
5. Impact strength ( $a_n$ ) <sup>9)</sup>	ISO 179	kJ/m <sup>2</sup>	n.b.
6. Notch impact strength ( $a_k$ ) <sup>9)</sup>			20
7. Ball indentation ( $H_k$ )/Rockwell hardness <sup>9)</sup>	ISO 2039	MPa	-
8. Shore-D	ISO 868		69
9. Flexural strength ( $\sigma_{B, 3,5\%}$ ) <sup>9)</sup>	ISO 178	MPa	22
10. Modulus of elasticity ( $E_t$ )	ISO 527		1040

### III. Thermal Properties<sup>9)</sup>

	Test method	Unit	Value
1. Vicat-softening point. VST/B/50	ISO 306	°C	80
			VST/A/50
2. Heat deflection temperature. HDT/B	ISO 75	°C	69
			HDT/A
3. Coef. of linear thermal expansion ( $\alpha$ )	ISO 11359	K <sup>-1</sup> *10 <sup>-4</sup>	1,5
4. Thermal conductivity at 20 °C ( $\lambda$ )	ISO 22007-4	W/(m*K)	0,42
5. Glass transition temperature. ( $T_g$ )	ISO 3146	°C	-110
6. Melting temperature ( $T_m$ )			130

### IV. Electrical Properties

	Test method	Unit	Value
1. Volume resistivity ( $\rho_D$ ) <sup>8)</sup>	IEC 60093	Ω*cm	> 10 <sup>13</sup>
2. Surface resistivity ( $R_o$ ) <sup>8)</sup>		Ω	> 10 <sup>13</sup>
3. Dielectric constant at 1MHz ( $\epsilon_r$ ) <sup>9)</sup>	IEC 60250	-	2,35
4. Dielectric loss factor at 1 MHz ( $\tan\delta$ ) <sup>9)</sup>		-	-
5. Dielectric strength <sup>9)</sup>	IEC 60243-1	kV/mm	45
6. Tracking resistance <sup>9)</sup>	IEC 60112	V	-

### V. Additional Data

	Test method	Unit	Value
1. Bondability	-	-	+
2. Physiological indifference <sup>5)</sup> according	EEC	-	+
	FDA <sup>9)</sup>	-	+
3. Flammability <sup>9)</sup>	UL 94	-	HB
4. Limiting Oxygen Index (LOI) <sup>9)</sup>	ASTM D2863	%	18
4. UV stabilisation <sup>6)</sup>	-	-	0

1) The physical data contained in this table are typical values and reflect the current state of our knowledge. The data are arithmetic average values which are tested by test specimens made out of rods (ø 40-60 mm). These has to be understood as guidelines, and shall not be used for specification purposes for finished parts. Missing data are completed by data of the raw materials.

2) Pretreatment necessary 5) Physiological indifferences are valid for nature coloured materials on the raw material side. There are also approvals for our semi-finished products available or in preparation. Please check this separately with us.

6) valid for nature coloured raw materials. An additional UV protection can be taken over by special pigments e.g. carbon black.

7) Test results without UL registration 8) Data are only valid for natural colours 9) Data taken from raw material \*Self-assessment without test certificate. The technical data of electrical properties can be influenced by the dyes used in black semi-finished products.

\* Own classification without official test report n.b.= no break + = yes o = limited - = no/no data available